VOC Declaration



GLAPOR cellular glass, boards and gravel contains 95% recycled glass, 4% mineral foaming agent (sodium silicate) and 1% organic foaming agent. This organic foaming agent has a boiling point above 290°C and consequently, does not induce any VOC.

Refering to the test EN 13820:2003, we were able to measure the organic content of our product. Based on this test, **GLAPOR** boards are declared EUROCLASS A1.

Testing the product in the regulations of EN 13820:2003, a additional result was the value of weight loss after heating up to 500°C =

0.05% +/- 0.1%

This indicates that the residues of the organic foaming agent (with high boiling point) is incorporated in the cellular glass structure.

Based on the fact that GLAPOR boards and gravel have nearly identical recipes, we can state that GLAPOR gravel (and boards) do not generate any VOC.

Mitterteich, Germany

October 2020

Dr. Hans Strauven

Research & Development

Dipl.-Ing. (FH) Helge Flöge

Head of Marketing & Technology